



MATERIAL: 304 / 316  
STAINLESS STEEL  
.018 THICK



D2120

A

REVISION		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED		BASIC CODE		DATE		DART		
DESCRIPTION		D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		1992		
OF		BASIC CODES		STRESS		TITLE		
CHANGE		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10387		1. TOLERANCES - .XX ± .030 2. ANGLES .XXX ± .010 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CODE		REV.
		REPORT ALL DISCREPANCIES - DO NOT SCALE		CLIENT		DWG NO. D2120		
						SCALE 2:1 SHT 1 OF 1		



2

1